Elements of Power Electronics PART I: Bases

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The goal of the course is to provide a toolbox that allows you to:

- understand power electronics concepts and topologies,
- to model a switching converter,
- to build it (including its magnetic components) and,
- ▶ to control it (with digital control).

Power Electronics is a huge area and the correct approach is to focus on **understanding** concepts.

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The course is divided in three parts:

- PART I: Bases
- PART II: Digital control
- ► PART III: Topologies and applications

In PART I and PART III, chapters are numbered according to the reference book [1].

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In PART II, chapters are numbered according to the reference book [2].

Chapter 1: Introduction

- Chapter 2: Principles of Steady-State Converter Analysis
- Chapter 3: Steady-State Equivalent Circuit Modeling, Losses, and Efficiency

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- Chapter 4: Switch Realization
- Chapter 5: The Discontinuous Conduction Mode
- Chapter 13: Basic Magnetics Theory
- Chapter 19: Resonant Converters

Chapter 1: Introduction

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Fundamentals of Power Electronics Second edition

Robert W. Erickson Dragan Maksimovic University of Colorado, Boulder

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Chapter 1: Introduction

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1.1 Introduction to Power Processing



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Chapter 1: Introduction

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Control is invariably required



High efficiency is essential



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Chapter 1: Introduction

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A high-efficiency converter



A goal of current converter technology is to construct converters of small size and weight, which process substantial power at high efficiency

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Devices available to the circuit designer



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Devices available to the circuit designer



Signal processing: avoid magnetics

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Devices available to the circuit designer



Power processing: avoid lossy elements

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Power loss in an ideal switch

+ i(t)v(t)Switch closed: v(t) = 0Switch open: i(t) = 0In either event: p(t) = v(t) i(t) = 0Ideal switch consumes zero power



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A simple dc-dc converter example



Input source: 100V Output load: 50V, 10A, 500W How can this converter be realized?

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Dissipative realization



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Chapter 1: Introduction

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Dissipative realization

Series pass regulator: transistor operates in active region



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- Can we find a better (more efficient) solution than the resistive voltage divider?
- What can we do to increase the voltage $(V > V_g)$?
- How can we create a galvanic isolation between the source and the load?

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We will answer these questions in the following chapters.

1.2 Several applications of power electronics

Power levels encountered in high-efficiency converters

- · less than 1 W in battery-operated portable equipment
- tens, hundreds, or thousands of watts in power supplies for computers or office equipment
- · kW to MW in variable-speed motor drives
- 1000 MW in rectifiers and inverters for utility dc transmission lines

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2.1 Introduction

- 2.2 Inductor volt-second balance, capacitor charge balance, and the small ripple approximation
- 2.3 Boost converter example
- 2.4 Cuk converter example
- 2.5 Estimating the ripple in converters containing twopole low-pass filters
- Addendum: Inductor volt-second balance, capacitor charge balance, the fast way

2.6 Summary of key points

2.1 Introduction Buck converter



Dc component of switch output voltage



Fourier analysis: Dc component = average value

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$$\langle v_s \rangle = \frac{1}{T_s} \int_0^{T_s} v_s(t) dt$$

 $\langle v_s \rangle = \frac{1}{T_s} (DT_s V_g) = DV_g$

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Chapter 2: Principles of steady-state converter analysis

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Addition of low pass filter

Addition of (ideally lossless) *L-C* low-pass filter, for removal of switching harmonics:



- Choose filter cutoff frequency $f_0\,$ much smaller than switching frequency $f_{\rm s}\,$
- This circuit is known as the "buck converter"

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Chapter 1: Introduction

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Insertion of low-pass filter to remove switching harmonics and pass only dc component



Three basic dc-dc converters



Objectives of this chapter

- Develop techniques for easily determining output voltage of an arbitrary converter circuit
- Derive the principles of *inductor volt-second balance* and *capacitor charge (amp-second) balance*
- Introduce the key small ripple approximation
- Develop simple methods for selecting filter element values

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• Illustrate via examples

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2.2. Inductor volt-second balance, capacitor charge balance, and the small ripple approximation



The small ripple approximation



In a well-designed converter, the output voltage ripple is small. Hence, the waveforms can be easily determined by ignoring the ripple:

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$$\left\| v_{ripple} \right\| \ll V$$
$$v(t) \approx V$$

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Buck converter analysis: inductor current waveform



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Inductor voltage and current Subinterval 1: switch in position 1



Knowing the inductor voltage, we can now find the inductor current via

$$v_L(t) = L \, \frac{di_L(t)}{dt}$$

Solve for the slope:

$$\frac{di_L(t)}{dt} = \frac{v_L(t)}{L} \approx \frac{V_g - V}{L}$$

⇒ The inductor current changes with an essentially constant slope

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Inductor voltage and current Subinterval 2: switch in position 2



Knowing the inductor voltage, we can again find the inductor current via

$$v_L(t) = L \, \frac{di_L(t)}{dt}$$

Solve for the slope:

 $\frac{di_{L}(t)}{dt} \approx -\frac{V}{L} \qquad \Rightarrow The inductor current changes with an essentially constant slope$

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Inductor voltage and current waveforms

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Determination of inductor current ripple magnitude



 $\begin{array}{l} (change \ in \ i_L) = (slope)(length \ of \ subinterval) \\ \left(2 \varDelta i_L \right) = \left(\frac{V_s - V}{L} \right) \left(DT_s \right) \end{array}$

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$$\Rightarrow \qquad \Delta i_{L} = \frac{V_{s} - V}{2L} DT_{s} \qquad \qquad L = \frac{V_{s} - V}{2\Delta i_{L}} DT_{s}$$

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Inductor current waveform during turn-on transient



When the converter operates in equilibrium:

 $i_L((n+1)T_s) = i_L(nT_s)$

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The principle of inductor volt-second balance: Derivation

Inductor defining relation:

$$v_L(t) = L \, \frac{di_L(t)}{dt}$$

Integrate over one complete switching period:

$$i_L(T_s) - i_L(0) = \frac{1}{L} \int_0^{T_s} v_L(t) dt$$

In periodic steady state, the net change in inductor current is zero:

$$0=\int_0^{T_s}v_L(t)\ dt$$

Hence, the total area (or volt-seconds) under the inductor voltage waveform is zero whenever the converter operates in steady state. An equivalent form:

$$0 = \frac{1}{T_s} \int_0^{T_s} v_L(t) \, dt = \left\langle v_L \right\rangle$$

The average inductor voltage is zero in steady state.

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Inductor volt-second balance: Buck converter example



Integral of voltage waveform is area of rectangles:

$$\lambda = \int_0^{T_s} v_L(t) \, dt = (V_g - V)(DT_s) + (-V)(D'T_s)$$

Average voltage is

$$\langle v_L \rangle = \frac{\lambda}{T_s} = D(V_g - V) + D'(-V)$$

Equate to zero and solve for V:

$$0 = DV_g - (D + D')V = DV_g - V \qquad \Rightarrow \qquad V = DV_g$$

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The principle of capacitor charge balance: Derivation

Capacitor defining relation:

$$i_C(t) = C \, \frac{dv_C(t)}{dt}$$

Integrate over one complete switching period:

$$v_c(T_s) - v_c(0) = \frac{1}{C} \int_0^{T_s} i_c(t) dt$$

In periodic steady state, the net change in capacitor voltage is zero:

$$0 = \frac{1}{T_s} \int_0^{T_s} i_c(t) \, dt = \left\langle i_c \right\rangle$$

Hence, the total area (or charge) under the capacitor current waveform is zero whenever the converter operates in steady state. The average capacitor current is then zero.

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 Image: Converter analysis
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2.3 Boost converter example



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Boost converter analysis



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Subinterval 1: switch in position 1

Inductor voltage and capacitor current

$$v_L = V_g$$
$$i_C = -v / R$$

Small ripple approximation:

$$v_L = V_g$$
$$i_C = -V / R$$



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Subinterval 2: switch in position 2

Inductor voltage and capacitor current

$$v_L = V_g - v$$
$$i_C = i_I - v / R$$

Small ripple approximation:

$$v_L = V_g - V$$
$$i_C = I - V / R$$



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Inductor voltage and capacitor current waveforms



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Inductor volt-second balance

Net volt-seconds applied to inductor over one switching period:

$$\int_{0}^{T_{s}} v_{L}(t) dt = (V_{g}) DT_{s} + (V_{g} - V) D'T_{s}$$

Equate to zero and collect terms:

$$V_{\sigma}(D+D') - VD' = 0$$

Solve for V:

$$V = \frac{V_g}{D'}$$

The voltage conversion ratio is therefore

$$M(D) = \frac{V}{V_g} = \frac{1}{D'} = \frac{1}{1 - D}$$

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Conversion ratio M(D) of the boost converter



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Determination of inductor current dc component



Determination of inductor current ripple

Inductor current slope during subinterval 1:

$$\frac{di_L(t)}{dt} = \frac{v_L(t)}{L} = \frac{V_g}{L}$$

Inductor current slope during subinterval 2:

$$\frac{di_L(t)}{dt} = \frac{v_L(t)}{L} = \frac{V_g - V}{L}$$



Change in inductor current during subinterval 1 is (slope) (length of subinterval):

$$2\Delta i_L = \frac{V_g}{L} DT_s$$

Solve for peak ripple: $\Delta i_L = \frac{V_g}{2L} DT_s$

 Choose L such that desired ripple magnitude is obtained

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Determination of capacitor voltage ripple



Change in capacitor voltage during subinterval 1 is (slope) (length of subinterval):

$$-2\Delta v = \frac{-V}{RC}DT_s$$

Solve for peak ripple:

$$\Delta v = \frac{V}{2RC} DT_s$$

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- Choose *C* such that desired voltage ripple magnitude is obtained
- In practice, capacitor *equivalent series* resistance (esr) leads to increased voltage ripple

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2.4 Cuk converter example



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Cuk converter circuit with switch in positions 1 and 2



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Waveforms during subinterval 1 MOSFET conduction interval

Inductor voltages and capacitor currents:

$$v_{L1} = V_g$$

$$v_{L2} = -v_1 - v_2$$

$$i_{C1} = i_2$$

$$i_{C2} = i_2 - \frac{v_2}{R}$$



Small ripple approximation for subinterval 1:

$$\begin{split} v_{L1} &= V_g \\ v_{L2} &= -V_1 - V_2 \\ i_{C1} &= I_2 \\ i_{C2} &= I_2 - \frac{V_2}{R} \end{split}$$

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Waveforms during subinterval 2 Diode conduction interval

Inductor voltages and capacitor currents:

$$v_{L1} = V_g - v_1$$

$$v_{L2} = -v_2$$

$$i_{C1} = i_1$$

$$i_{C2} = i_2 - \frac{v_2}{R}$$



Small ripple approximation for subinterval 2:

$$\begin{split} v_{L1} &= V_g - V_1 \\ v_{L2} &= -V_2 \\ i_{C1} &= I_1 \\ i_{C2} &= I_2 - \frac{V_2}{R} \end{split}$$

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The principles of inductor volt-second and capacitor charge balance state that the average values of the periodic inductor voltage and capacitor current waveforms are zero, when the converter operates in steady state. Hence, to determine the steady-state conditions in the converter, let us sketch the inductor voltage and capacitor current waveforms, and equate their average values to zero.

Waveforms:



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Equate average values to zero

Inductor L₂ voltage



Capacitor C1 current



Average the waveforms:

$$\langle v_{L2} \rangle = D(-V_1 - V_2) + D'(-V_2) = 0$$

 $\langle i_{C1} \rangle = DI_2 + D'I_1 = 0$

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Equate average values to zero

Capacitor current $i_{C2}(t)$ waveform

$$I_2 - V_2 / R = 0$$

$$\downarrow I_2 - V_2 / R = 0$$

$$\downarrow I_2 - V_2 / R = 0$$

$$\downarrow I_2 - V_2 = I_2 - \frac{V_2}{R} = 0$$

Note: during both subintervals, the capacitor current i_{c2} is equal to the difference between the inductor current i_2 and the load current V_2/R . When ripple is neglected, i_{c2} is constant and equal to zero.

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Cuk converter conversion ratio $M = V/V_{o}$



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Inductor current waveforms



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Capacitor C_1 waveform



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Ripple magnitudes

Analysis results

Use dc converter solution to simplify:

| $\Delta i_1 = \frac{V_g D T_s}{2L_1}$ | $\Delta i_1 = \frac{V_g D T_s}{2L_1}$ |
|--|--|
| $\Delta i_2 = \frac{V_1 + V_2}{2L_2} DT_s$ | $\Delta i_2 = \frac{V_g D T_s}{2L_2}$ |
| $\Delta v_1 = \frac{-I_2 D T_s}{2C_1}$ | $\Delta v_1 = \frac{V_g D^2 T_s}{2D' R C_1}$ |

Q: How large is the output voltage ripple?

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2.5 Estimating ripple in converters containing two-pole low-pass filters

Buck converter example: Determine output voltage ripple



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Capacitor current and voltage, buck example



Estimating capacitor voltage ripple Δv



Current $i_c(t)$ is positive for half of the switching period. This positive current causes the capacitor voltage $v_c(t)$ to increase between its minimum and maximum extrema. During this time, the total charge *q* is deposited on the capacitor plates, where

 $q = C (2\Delta v)$

(change in charge) = C (change in voltage)

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Estimating capacitor voltage ripple Δv



The total charge q is the area of the triangle, as shown:

$$q = \frac{1}{2}\Delta i_L \frac{T_s}{2}$$

Eliminate q and solve for Δv :

$$\Delta v = \frac{\Delta i_L T_s}{8 C}$$

Note: in practice, capacitor equivalent series resistance (esr) further increases Δv .

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Inductor current ripple in two-pole filters



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The inductor volt-second balance and capacitor charge balance can be applied systematically as previously explained yielding to several equations to be solved. By inspecting the circuit it is possible to deduce some relationship in a faster way.

Note: the underlying inductor volt-second balance and capacitor charge balance principles are still applied.

 Replace inductors by short-circuits to deduce average voltages across capacitors.

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 Replace capacitors by open-circuits to deduce average inductors and switches currents.

Example: CUK converter

2.6 Summary of Key Points

- The dc component of a converter waveform is given by its average value, or the integral over one switching period, divided by the switching period. Solution of a dc-dc converter to find its dc, or steadystate, voltages and currents therefore involves averaging the waveforms.
- The linear ripple approximation greatly simplifies the analysis. In a welldesigned converter, the switching ripples in the inductor currents and capacitor voltages are small compared to the respective dc components, and can be neglected.
- The principle of inductor volt-second balance allows determination of the dc voltage components in any switching converter. In steady-state, the average voltage applied to an inductor must be zero.

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Summary of Chapter 2

- 4. The principle of capacitor charge balance allows determination of the dc components of the inductor currents in a switching converter. In steady-state, the average current applied to a capacitor must be zero.
- 5. By knowledge of the slopes of the inductor current and capacitor voltage waveforms, the ac switching ripple magnitudes may be computed. Inductance and capacitance values can then be chosen to obtain desired ripple magnitudes.
- 6. In converters containing multiple-pole filters, continuous (nonpulsating) voltages and currents are applied to one or more of the inductors or capacitors. Computation of the ac switching ripple in these elements can be done using capacitor charge and/or inductor flux-linkage arguments, without use of the small-ripple approximation.
- Converters capable of increasing (boost), decreasing (buck), and inverting the voltage polarity (buck-boost and Cuk) have been described. Converter circuits are explored more fully in a later chapter.

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Chapter 3: Steady-State Equivalent Circuit Modeling, Losses, and Efficiency

- ▶ 3.1 The dc transformer model
- 3.2 Inclusion of inductor copper loss
- 3.3 Construction of equivalent circuit model
- 3.4 How to obtain the input port of the model
- 3.5 Example: inclusion of semiconductor conduction losses in the boost converter model

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► 3.6 Summary of key points

3.1. The dc transformer model



These equations are valid in steady-state. During transients, energy storage within filter elements may cause $P_{in} \neq P_{out}$

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Equivalent circuits corresponding to ideal dc-dc converter equations

 $P_{in} = P_{out}$ $V_g I_g = VI$ $V = M(D) V_g$ $I_g = M(D) I$



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Chapter 3: Steady-state equivalent circuit modeling, ...

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The DC transformer model



Models basic properties of ideal dc-dc converter:

- conversion of dc voltages and currents, ideally with 100% efficiency
- conversion ratio *M* controllable via duty cycle
- Solid line denotes ideal transformer model, capable of passing dc voltages
 and currents
- Time-invariant model (no switching) which can be solved to find dc components of converter waveforms

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Example: use of the DC transformer model

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2. Insert dc transformer model



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3. Push source through transformer



4. Solve circuit

$$V = M(D) V_1 \frac{R}{R + M^2(D) R_1}$$

Chapter 3: Steady-state equivalent circuit modeling, ...

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3.2. Inclusion of inductor copper loss

Dc transformer model can be extended, to include converter nonidealities.

Example: inductor copper loss (resistance of winding):



Insert this inductor model into boost converter circuit:



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Chapter 3: Steady-state equivalent circuit modeling, ...

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Analysis of nonideal boost converter



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Circuit equations, switch in position 1

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Inductor current and capacitor voltage:

 $v_L(t) = V_g - i(t) R_L$ $i_C(t) = -v(t) / R$



Small ripple approximation:

$$v_L(t) = V_g - I R_L$$
$$i_C(t) = -V / R$$

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Circuit equations, switch in position 2



$$v_L(t) = V_g - i(t) R_L - v(t) \approx V_g - I R_L - V$$

$$i_C(t) = i(t) - v(t) / R \approx I - V / R$$

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Chapter 3: Steady-state equivalent circuit modeling, ...

Inductor voltage and capacitor current waveforms



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Capacitor charge balance:

0 = D'I - V / R

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Solution for output voltage



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3.3. Construction of equivalent circuit model

Results of previous section (derived via inductor volt-sec balance and capacitor charge balance):

$$\langle v_L \rangle = 0 = V_g - I R_L - D'V$$

 $\langle i_C \rangle = 0 = D'I - V / R$

View these as loop and node equations of the equivalent circuit. Reconstruct an equivalent circuit satisfying these equations

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Inductor voltage equation

$$\langle v_L \rangle = 0 = V_g - I R_L - D'V$$

- Derived via Kirchhoff's voltage law, to find the inductor voltage during each subinterval
- Average inductor voltage then set to zero
- This is a loop equation: the dc components of voltage around a loop containing the inductor sum to zero



- *IR_L* term: voltage across resistor of value *R_L* having current *I*
- *D'V* term: for now, leave as dependent source

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Capacitor current equation

 $\langle i_c \rangle = 0 = D'I - V / R$

- Derived via Kirchoff's current law, to find the capacitor current during each subinterval
- Average capacitor current then set to zero
- This is a node equation: the dc components of current flowing into a node connected to the capacitor sum to zero



- V/R term: current through load resistor of value R having voltage V
- D'I term: for now, leave as dependent source

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Complete equivalent circuit



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Solution of equivalent circuit

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Refer all elements to transformer secondary:



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Solution for output voltage using voltage divider formula:

$$V = \frac{V_s}{D'} \frac{R}{R + \frac{R_L}{{D'}^2}} = \frac{V_s}{D'} \frac{1}{1 + \frac{R_L}{{D'}^2 R}}$$

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Solution for input (inductor) current



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Solution for converter efficiency



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Efficiency, for various values of R_L



3.4. How to obtain the input port of the model

Buck converter example —use procedure of previous section to derive equivalent circuit



Average inductor voltage and capacitor current:

$$\langle v_L \rangle = 0 = DV_g - I_L R_L - V_C$$
 $\langle i_C \rangle = 0 = I_L - V_C / R$

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Construct equivalent circuit as usual





What happened to the transformer?

· Need another equation

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Modeling the converter input port

Input current waveform $i_{g}(t)$:



Dc component (average value) of $i_g(t)$ is

$$I_g = \frac{1}{T_s} \int_0^{T_s} i_g(t) dt = DI_L$$

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Input port equivalent circuit

$$I_g = \frac{1}{T_s} \int_0^{T_s} i_g(t) dt = DI_L$$



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Complete equivalent circuit, buck converter





Replace dependent sources with equivalent dc transformer:



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3.5. Example: inclusion of semiconductor conduction losses in the boost converter model

Boost converter example



Models of on-state semiconductor devices:

MOSFET: on-resistance Rom

Diode: constant forward voltage V_D plus on-resistance R_D

Insert these models into subinterval circuits

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Boost converter example: circuits during subintervals 1 and 2



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Average inductor voltage and capacitor current



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Construction of equivalent circuits



Complete equivalent circuit



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Solution for output voltage



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Solution for converter efficiency



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$$V_g/D' \gg V_D$$

$$D'^2 R \gg R_L + D R_{on} + D' R_D$$

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Accuracy of the averaged equivalent circuit in prediction of losses

- Model uses average currents and voltages
- To correctly predict power loss in a resistor, use rms values
- Result is the same, provided ripple is small

MOSFET current waveforms, for various ripple magnitudes:



| Inductor current ripple | MOSFET rms current | Average power loss in R_{on} |
|-------------------------|------------------------|--------------------------------|
| (a) $\Delta i = 0$ | I √ D | $D I^2 R_{on}$ |
| (b) $\Delta i = 0.1 I$ | (1.00167) <i>I</i> 🖊 D | $(1.0033) D I^2 R_{on}$ |
| (c) $\Delta i = I$ | (1.155) I 🖊 D | $(1.3333) D I^2 R_{on}$ |

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- The dc transformer model represents the primary functions of any dc-dc converter: transformation of dc voltage and current levels, ideally with 100% efficiency, and control of the conversion ratio *M* via the duty cycle *D*. This model can be easily manipulated and solved using familiar techniques of conventional circuit analysis.
- The model can be refined to account for loss elements such as inductor winding resistance and semiconductor on-resistances and forward voltage drops. The refined model predicts the voltages, currents, and efficiency of practical nonideal converters.
- 3. In general, the dc equivalent circuit for a converter can be derived from the inductor volt-second balance and capacitor charge balance equations. Equivalent circuits are constructed whose loop and node equations coincide with the volt-second and charge balance equations. In converters having a pulsating input current, an additional equation is needed to model the converter input port; this equation may be obtained by averaging the converter input current.

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Diode

- Physics of the diode: charge-controlled behavior
- Switching losses
- Ringing induced by diode stored charge
- Examples of diodes
- MOSFET
 - Physics of the MOSFET
 - Static characteristics
 - Output capacitance
 - Hard switching losses
 - Examples of MOSFET
- Switch selection: controlled switch or diode?

Other power semi-conductors

Forward-biased power diode



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Charge-controlled behavior of the diode

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The diode equation:

$$q(t) = Q_0 \left(e^{\lambda v(t)} - 1 \right)$$

Charge control equation:

$$\frac{dq(t)}{dt} = i(t) - \frac{q(t)}{\tau_L}$$

With:

 $\lambda = 1/(26 \text{ mV}) \text{ at } 300 \text{ K}$

 τ_L = minority carrier lifetime

(above equations don't include current that charges depletion region capacitance)

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$$i(t) = \frac{q(t)}{\tau_L} = \frac{Q_0}{\tau_L} \left(e^{\lambda v(t)} - 1 \right) = I_0 \left(e^{\lambda v(t)} - 1 \right)$$

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Charge-control in the diode: Discussion

- The familiar *i*-*v* curve of the diode is an equilibrium relationship that can be violated during transient conditions
- During the turn-on and turn-off switching transients, the current deviates substantially from the equilibrium *i*-*v* curve, because of change in the stored charge and change in the charge within the reverse-bias depletion region
- Under forward-biased conditions, the stored minority charge causes "conductivity modulation" of the resistance of the lightly-doped *n*[−] region, reducing the device on-resistance

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Diode in OFF state: reversed-biased, blocking voltage



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Turn-on transient



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Turn-off transient



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Diode turn-off transient continued



The diode switching transients induce switching loss in the transistor


Diode reverse recovery: transistor induced losses

Excerpt of [1]:

Losses are induced in the transistor waveforms transistor because the diode reverse voltage takes V (t) time to establish. Soft-recovery Assuming abrupt recovery, diode: diode 🛉 losses are essentially waveforms present in the transistor: $(t_2 - t_1) >> (t_1 - t_0)$ 0 area Abrupt-recovery -0. $W_T = \int_{t_0 \to t_1} v_A(t) i_A(t) dt$ diode: $(t_2 - t_1) << (t_1 - t_0)$ $pprox \int_{t_0 o t_1} V_g(i_L - i_B(t)) dt \ = V_g i_L(t_1 - t_0) + V_g Q_r.$ area

Once the transistor is closed, the diode sees the full voltage and experiences a non negligible trailing current (soft recovery case):

$$W_{D} = \int_{t_{1} \to t_{2}} v_{B}(t) i_{B}(t) dt$$
$$\approx \int_{t_{1} \to t_{2}} -V_{g} \cdot i_{B}(t) dt$$
$$= -V_{g} \int_{t_{1} \to t_{2}} i_{B}(t) dt$$
$$= V_{g} Q_{red}.$$

Modified figure of [1]:



Ringing induced by diode stored charge

see Section 4.3.3



- Diode is forward-biased while $i_{t}(t) > 0$
- · Negative inductor current removes diode stored charge Q_r
- When diode becomes reverse-biased. negative inductor current flows through capacitor C.
- Ringing of L-C network is damped by parasitic losses. Ringing energy is lost.

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Energy associated with ringing

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Recovered charge is $Q_r = -\int_{t_2}^{t_3} i_L(t) dt$

Energy stored in inductor during interval $t_2 \le t \le t_3$: $W_L = \int_{t_2}^{t_3} v_L(t) i_L(t) dt$

Applied inductor voltage during interval $t_2 \le t \le t_3$: $v_L(t) = L \frac{di_L(t)}{dt} = -V_2$

$$W_L = \int_{t_2}^{t_3} L \, \frac{di_L(t)}{dt} \, i_L(t) \, dt = \int_{t_2}^{t_3} (-V_2) \, i_L(t) \, dt$$

$$W_L = \frac{1}{2}L \, i_L^2(t_3) = V_2 \, Q_r$$

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Diode: static characteristic example

Excerpt of IXYS DSEP29-12A diode data-sheet:



Fig. 1 Forward current I_F vs. V_F

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Diode: recovery characteristics example

Excerpt of IXYS DSEP29-12A diode data-sheet:



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Types of power diodes

Standard recovery

Reverse recovery time not specified, intended for 50/60Hz

Fast recovery and ultra-fast recovery

Reverse recovery time and recovered charge specified

Intended for converter applications

Schottky diode

A majority carrier device

Essentially no recovered charge

Model with equilibrium *i-v* characteristic, in parallel with

depletion region capacitance

Restricted to low voltage (few devices can block 100V or more)

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Characteristics of several commercial power rectifier diodes

| Part number | Rated max voltage | Rated avg current | V_F (typical) | $t_r(max)$ |
|-------------------|-------------------|-------------------|-----------------|------------|
| Fast recovery re | ctifiers | | | |
| 1N3913 | 400V | 30A | 1.1V | 400ns |
| SD453N25S20PC | 2500V | 400A | 2.2V | 2µs |
| Ultra-fast recove | ery rectifiers | | | |
| MUR815 | 150V | 8A | 0.975V | 35ns |
| MUR1560 | 600V | 15A | 1.2V | 60ns |
| RHRU100120 | 1200V | 100A | 2.6V | 60ns |
| Schottky rectifi | ers | | | |
| MBR6030L | 30V | 60A | 0.48V | |
| 444CNQ045 | 45V | 440A | 0.69V | |
| 30CPQ150 | 150V | 30A | 1.19V | |

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4.2.2. The Power MOSFET



- Gate lengths approaching one micron
- Consists of many small enhancementmode parallelconnected MOSFET cells, covering the surface of the silicon wafer
- · Vertical current flow
- n-channel device is shown

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MOSFET: Off state



MOSFET: on state



- $p-n^{-}$ junction is ٠ slightly reversebiased
- positive gate voltage ٠ induces conducting channel
- · drain current flows through n^- region and conducting channel
- on resistance = total ٠ resistances of nregion, conducting channel, source and drain contacts, etc.

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MOSFET body diode



- *p*-*n*⁻ junction forms an effective diode, in parallel with the channel
- negative drain-tosource voltage can forward-bias the body diode
- diode can conduct the full MOSFET rated current
- diode switching speed not optimized -body diode is slow, Q_r is large

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Typical MOSFET characteristics

Excerpt of Vishay Si2301DS MOSFET data-sheet:



- V_{GS} < V_{th}: OFF state
- ► V_{GS} >> V_{th}: ON state
- MOSFET can conduct peak current well in excess of average current rating.
- V_{DS} <<: D-S channel behaves like a resistor (R_{DSon}).
- V_{DS} >>: D-S channel behaves like a current source (linked to V_{GS} by the transconductance).

A simple MOSFET equivalent circuit



$$C_{es}$$
: large, essentially constant

- C_{ed}: small, highly nonlinear
- C_{ds} : intermediate in value, highly nonlinear
- · switching times determined by rate at which gate driver charges/discharges C_{gs} and C_{gd}

$$C_{ds}(v_{ds}) = \frac{C_0}{\sqrt{1 + \frac{v_{ds}}{V_0}}}$$

$$C_{ds}(v_{ds}) \approx C_0 \sqrt{\frac{V_0}{v_{ds}}} = \frac{C_0}{\sqrt{v_{ds}}}$$

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Switching loss caused by semiconductor output capacitances

Buck converter example



Energy lost during MOSFET turn-on transition (assuming linear capacitances):

$$W_{C} = \frac{1}{2} (C_{ds} + C_{j}) V_{g}^{2}$$

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MOSFET nonlinear C_{ds}

Incremental $C_{ds}(v_{ds})$ is approximated by: $C_{ds}(v_{ds}) \approx \frac{C'_0}{\sqrt{v_{ds}}}$. The energy stored in C_{ds} at $v_{ds} = V_{DS}$:

$$\begin{split} W_{C_{ds}} &= \int v_{ds} i_C dt = \int v_{ds} C_{ds}(v_{ds}) \frac{dv_{ds}(t)}{dt} dt = \int_0^{V_{DS}} v_{ds} C_{ds}(v_{ds}) dv_{ds} \\ &= \int_0^{V_{DS}} \frac{C_0'}{\sqrt{v_{ds}}} v_{ds} dv_{ds} = \int_0^{V_{DS}} C_0' \sqrt{v_{ds}} dv_{ds} \\ &= \frac{2}{3} C_0' V_{DS}^{\frac{3}{2}} = \frac{2}{3} \frac{C_0'}{\sqrt{V_{DS}}} V_{DS}^2 = \frac{1}{2} \frac{4}{3} C_{ds}(V_{DS}) V_{Ds}^2. \end{split}$$

The energy loss is equivalent to the energy loss related to a voltage independant capacitor but taking $\frac{4}{3}$ of the capacitance value at V_{ds} .

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MOSFET: hard switching losses circuit example

- Boost converter considered.
- The reasoning also applied to other circuits in hard switching.
- Diode D is considered ideal in this case.



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MOSFET: hard switching losses waveforms



Power losses = area E_{on} and E_{off} (energy) times f_s (switching frequency): $P_{ON} = \frac{1}{2}V \cdot I \cdot (t_3 - t_1) \cdot f_s$ $P_{OFF} = \frac{1}{2}V \cdot I \cdot (t_3 - t_1) \cdot f_s$

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Rebuild the diagram.

MOSFET: hard switching losses explanations

Turn-On (left figure on previous slide):

 $t_0
ightarrow t_1$: the gate voltage $v_{GS}(t)$ rises from 0 to V_{th} .

- $t_1 \rightarrow t_2$: the drain current $i_{DS}(t)$ rises according to $v_{GS}(t)$ change (linked by the transconductance). Once $i_{DS}(t)$ reaches *I*, the transistor carries the full load current.
- $t_2 \rightarrow t_3$: $v_{GS}(t)$ stays at the "plateau" voltage V_{pl} due to the Miller effect and the drain voltage $v_{DS}(t)$ falls linearly.

 $t_3 \rightarrow t_4$: once $v_{DS}(t)$ reaches 0V at t_3 , $v_{GS}(t)$ continues to rise up to V_{dr} .

Turn-Off (right figure on previous slide):

 $t_0
ightarrow t_1$: $v_{GS}(t)$ falls from V_{dr} to V_{pl} .

- $t_1 \rightarrow t_2$: when $v_{GS}(t)$ reaches V_{pl} , $v_{DS}(t)$ starts rising linearly. $v_{GS}(t)$ stays at V_{pl} due to the Miller effect.
- $t_2 \rightarrow t_3$: once $v_{DS}(t)$ reaches V, $v_{GS}(t)$ starts falling again and $i_{DS}(t)$ also starts falling accordingly (linked by the transconductance).
- $t_3 \rightarrow t_4$: once $v_{GS}(t)$ reaches V_{th} , $i_{DS}(t)$ reaches 0V and $v_{GS}(t)$ goes to 0V.

Excerpt of IR IRFP4668PbF MOSFET data-sheet:



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 R_{DSon} has positive temperature coefficient, MOSFETs are therefore easy to parallel.

Excerpt of IR IRFP4668PbF MOSFET data-sheet:



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Characteristics of several commercial power MOSFETs

| Part number | Rated max voltage | Rated avg current | R _{on} | Q_g (typical) |
|-------------|-------------------|-------------------|-----------------|-----------------|
| IRFZ48 | 60V | 50A | 0.018Ω | 110nC |
| IRF510 | 100V | 5.6A | 0.54Ω | 8.3nC |
| IRF540 | 100V | 28A | 0.077Ω | 72nC |
| APT10M25BNR | 100V | 75A | 0.025Ω | 171nC |
| IRF740 | 400V | 10A | 0.55Ω | 63nC |
| MTM15N40E | 400V | 15A | 0.3Ω | 110nC |
| APT5025BN | 500V | 23A | 0.25Ω | 83nC |
| APT1001RBNR | 1000V | 11A | 1.0Ω | 150nC |

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MOSFET: conclusions

- A majority-carrier device: fast switching speed
- Typical switching frequencies: tens and hundreds of kHz
- On-resistance increases rapidly with rated blocking voltage
- Easy to drive
- The device of choice for blocking voltages less than 500V
- 1000V devices are available, but are useful only at low power levels (100W)
- Part number is selected on the basis of on-resistance rather than current rating

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Switch selection: controlled switch or diode?



If V > 0 and I > 0 ⇒ a controlled switch is required.
If V < 0 and I > 0 ⇒ a diode can be used.

Another example: CUK converter

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Switch selection: controlled switch or diode?



If V > 0 and I > 0 ⇒ a controlled switch is required.
If V < 0 and I > 0 ⇒ a diode can be used.

Another example: CUK converter

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Other power semi-conductors (brief overview)

Thyristor: high voltage, high current, switches off at zero current,

GTO (gate turn off Thyristor): similar to Thyristor but can be switched off with the gate signal,

IGBT (Isolated Gate Bipolar Transistor): high voltage, high current, controlled like a MOSFET,

BJT transistor: not often used, replaced by MOSFET,

Schottky diode: diode with higher conduction and switching performances but lower breakdown voltage,

SiC diode: emerging component that could/will replace diodes, SiC transistor: emerging component that could/will replace IGBT, GaN transistor: emerging component that could/will replace MOSFET.

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Other power semi-conductors

Excerpt of [4]:



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- Introduction to Discontinuous Conduction Mode (DCM)
- 5.1 Origin of the discontinuous conduction mode, and mode boundary

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- ▶ 5.2 Analysis of the conversion ratio M(D, K)
- 5.3 Boost converter example
- Summary of results and key points

Introduction to Discontinuous Conduction Mode (DCM)

- Occurs because switching ripple in inductor current or capacitor voltage causes polarity of applied switch current or voltage to reverse, such that the current- or voltage-unidirectional assumptions made in realizing the switch are violated.
- Commonly occurs in dc-dc converters and rectifiers, having singlequadrant switches. May also occur in converters having two-quadrant switches.
- Typical example: dc-dc converter operating at light load (small load current). Sometimes, dc-dc converters and rectifiers are purposely designed to operate in DCM at all loads.
- Properties of converters change radically when DCM is entered:
 M becomes load-dependent
 Output impedance is increased
 Dynamics are altered
 Control of output voltage may be lost when load is removed

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Chapter 5: Discontinuous conduction mode

5.1. Origin of the discontinuous conduction mode, and mode boundary



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Reduction of load current



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Further reduce load current



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Mode boundary

$$\begin{split} I > \Delta i_L & for \ CCM \\ I < \Delta i_L & for \ DCM \end{split}$$

Insert buck converter expressions for I and Δi_L :

$$\frac{DV_g}{R} < \frac{DD'T_sV_g}{2L}$$

Simplify:

$$\frac{2L}{RT_s} < D'$$

This expression is of the form

$$K < K_{crit}(D) \quad for DCM$$

where $K = \frac{2L}{RT_s} \quad and \quad K_{crit}(D) = D'$

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K and K_{crit} vs. D

for *K* < 1: for K > 1: $K > K_{crit}$: _____ CCM 2 2 ____ K < K_{crit}: ____ $K > K_{crit}$ DCM $K = 2L/RT_s$ ССМ $\frac{K_{crit}(D)}{1-D} = 1 - D$ $\frac{K_{crit}(D)}{K} = 1 - D$ $K = 2L/RT_s$ 0 0 D 0 D

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Chapter 5: Discontinuous conduction mode

Critical load resistance R_{crit}

Solve K_{crit} equation for load resistance R:

$$\begin{aligned} R < R_{crit}(D) & for \ CCM \\ R > R_{crit}(D) & for \ DCM \end{aligned}$$
 where
$$\begin{aligned} R_{crit}(D) = \frac{2L}{D'T_s} \end{aligned}$$

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Chapter 5: Discontinuous conduction mode

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Summary: mode boundary

| $K > K_{crit}(D)$ | or | $R < R_{crit}(D)$ | for CCM |
|-------------------|----|-------------------|---------|
| $K < K_{crit}(D)$ | or | $R > R_{crit}(D)$ | for DCM |

Table 5.1. CCM-DCM mode boundaries for the buck, boost, and buck-boost converters

| Converter | $K_{crit}(D)$ | $\max_{0 \le D \le 1} (K_{crit})$ | $R_{crit}(D)$ | $\min_{0 \le D \le 1} (R_{crit})$ |
|------------|---------------|-----------------------------------|--------------------------------------|-----------------------------------|
| Buck | (1 - D) | 1 | $\frac{2L}{(1-D)T_s}$ | $2 \frac{L}{T_s}$ |
| Boost | $D (1 - D)^2$ | $\frac{4}{27}$ | $\frac{2L}{D\left(1-D\right)^2 T_s}$ | $\frac{27}{2}\frac{L}{T_s}$ |
| Buck-boost | $(1 - D)^2$ | 1 | $\frac{2L}{\left(1-D\right)^2 T_s}$ | $2 \frac{L}{T_s}$ |

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Chapter 5: Discontinuous conduction mode

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5.2. Analysis of the conversion ratio M(D,K)

Analysis techniques for the discontinuous conduction mode:

Inductor volt-second balance

$$\left\langle v_L \right\rangle = \frac{1}{T_s} \int_0^{T_s} v_L(t) \, dt = 0$$

Capacitor charge balance

$$\left\langle i_C \right\rangle = \frac{1}{T_s} \int_0^{T_s} i_C(t) \, dt = 0$$

Small ripple approximation sometimes applies:

$$v(t) \approx V$$
 because $\Delta v \ll V$

 $i(t) \approx I$ is a poor approximation when $\Delta i > I$

Converter steady-state equations obtained via charge balance on each capacitor and volt-second balance on each inductor. Use care in applying small ripple approximation.

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Example: Analysis of DCM buck converter *M*(*D*,*K*)



$$v_L(t) = V_g - v(t)$$
$$i_C(t) = i_L(t) - v(t) / R$$

Small ripple approximation for v(t) (but not for i(t)!):

$$v_L(t) \approx V_g - V$$

 $i_C(t) \approx i_L(t) - V / R$



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 V_{a}

 $+ v_{I}(t) -$

$$v_L(t) = -v(t)$$

$$i_C(t) = i_L(t) - v(t) / R$$

Small ripple approximation for v(t) but not for i(t):

$$v_L(t) \approx -V$$

 $i_C(t) \approx i_L(t) - V / R$

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Chapter 5: Discontinuous conduction mode

 $i_{C}(t)$

R

v(t)

$$v_L = 0, \quad i_L = 0$$

 $i_C(t) = i_L(t) - v(t) / R$

Small ripple approximation:

$$v_L(t) = 0$$
$$i_C(t) = -V / R$$



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Chapter 5: Discontinuous conduction mode

Inductor volt-second balance



Volt-second balance:

$$\langle v_L(t) \rangle = D_1(V_g - V) + D_2(-V) + D_3(0) = 0$$

Solve for V:

$$V = V_g \frac{D_1}{D_1 + D_2}$$

note that D_2 is unknown

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Chapter 5: Discontinuous conduction mode

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Capacitor charge balance

node equation:

$$i_L(t) = i_C(t) + V / R$$

capacitor charge balance:

$$\langle i_c \rangle = 0$$

hence

$$\langle i_L \rangle = V / R$$

must compute dc component of inductor current and equate to load current (for this buck converter example)



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Inductor current waveform

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peak current: $i_{L}(t)$ $i_{L}(D_{1}T_{s}) = i_{pk} = \frac{V_{g} - V}{L} D_{1}T_{s}$ average current: $\langle i_{L} \rangle = \frac{1}{T_{s}} \int_{0}^{T_{s}} i_{L}(t) dt$

triangle area formula:

$$\int_{0}^{T_{s}} i_{L}(t) dt = \frac{1}{2} i_{pk} (D_{1} + D_{2})T_{s}$$

$$\left\langle i_{L}\right\rangle = \left(V_{g} - V\right)\frac{D_{1}T_{s}}{2L}\left(D_{1} + D_{2}\right)$$

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equate dc component to dc load current:

$$\frac{V}{R} = \frac{D_1 T_s}{2L} (D_1 + D_2) (V_g - V)$$

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Solution for V

Two equations and two unknowns (V and D_2):

$$V = V_s \frac{D_1}{D_1 + D_2}$$
 (from inductor volt-second balance)
$$\frac{V}{R} = \frac{D_1 T_s}{2L} (D_1 + D_2) (V_s - V)$$
 (from capacitor charge balance)

Eliminate D_2 , solve for V:

$$\frac{V}{V_s} = \frac{2}{1 + \sqrt{1 + 4K / D_1^2}}$$

where $K = 2L / RT_s$
valid for $K < K_{crit}$

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Buck converter *M*(*D*,*K*)



5.3. Boost converter example



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Mode boundary



Mode boundary



Conversion ratio: DCM boost





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Inductor volt-second balance



Volt-second balance:

$$D_1 V_g + D_2 (V_g - V) + D_3 (0) = 0$$

Solve for V:

$$V = \frac{D_1 + D_2}{D_2} V_g$$

note that D_2 is unknown

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Capacitor charge balance

node equation:

$$i_D(t) = i_C(t) + v(t) / R$$

capacitor charge balance:

$$\langle i_c \rangle = 0$$

hence

$$\langle i_D \rangle = V / R$$

must compute dc component of diode current and equate to load current (for this boost converter example)



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Inductor and diode current waveforms

peak current:

$$i_{pk} = \frac{V_g}{L} D_1 T_s$$

average diode current:

$$\left\langle i_D \right\rangle = \frac{1}{T_s} \int_0^{T_s} i_D(t) dt$$

triangle area formula:

$$\int_0^{T_s} i_D(t) \, dt = \frac{1}{2} \, i_{pk} \, D_2 T_s$$



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Equate diode current to load current

average diode current:

$$\left\langle i_D \right\rangle = \frac{1}{T_s} \left(\frac{1}{2} i_{pk} D_2 T_s \right) = \frac{V_g D_1 D_2 T_s}{2L}$$

equate to dc load current:

$$\frac{V_g D_1 D_2 T_s}{2L} = \frac{V}{R}$$

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Solution for *V*

Two equations and two unknowns (V and D_2):

| $V = \frac{D_1 + D_2}{D_2} V_g$ | (from inductor volt-second balance | |
|--|------------------------------------|--|
| $\frac{V_s D_1 D_2 T_s}{2L} = \frac{V}{R}$ | (from capacitor charge balance) | |

Eliminate D_2 , solve for V. From volt-sec balance eqn:

$$D_2 = D_1 \frac{V_g}{V - V_g}$$

Substitute into charge balance eqn, rearrange terms:

$$V^2 - VV_g - \frac{V_g^2 D_1^2}{K} = 0$$

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Solution for *V*

$$V^2 - VV_g - \frac{V_g^2 D_1^2}{K} = 0$$

Use quadratic formula:

$$\frac{V}{V_g} = \frac{1 \pm \sqrt{1 + 4D_1^2 / K}}{2}$$

Note that one root leads to positive V, while other leads to negative V. Select positive root:

$$\frac{V}{V_g} = M(D_1, K) = \frac{1 + \sqrt{1 + 4D_1^2 / K}}{2}$$

| where | $K = 2L/RT_s$ | | |
|-----------|-------------------|--|--|
| valid for | $K < K_{crit}(D)$ | | |

Transistor duty cycle D = interval 1 duty cycle D_1

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Boost converter characteristics



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Summary of DCM characteristics

| Converter | $K_{crit}(D)$ | $DCM \ M(D,K)$ | $DCM D_2(D, K)$ | CCM M(D) |
|------------|---------------|-----------------------------------|---------------------|------------------|
| Buck | (1 - D) | $\frac{2}{1 + \sqrt{1 + 4K/D^2}}$ | $\frac{K}{D}M(D,K)$ | D |
| Boost | $D (1 - D)^2$ | $\frac{1+\sqrt{1+4D^2/K}}{2}$ | $\frac{K}{D}M(D,K)$ | $\frac{1}{1-D}$ |
| Buck-boost | $(1 - D)^2$ | $-\frac{D}{\sqrt{K}}$ | \sqrt{K} | $-\frac{D}{1-D}$ |

Table 5.2. Summary of CCM-DCM characteristics for the buck, boost, and buck-boost converters

with $K = 2L / RT_s$. DCM occurs for $K < K_{crit}$.

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Summary of DCM characteristics



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- DCM buck and boost characteristics are asymptotic to M = 1 and to the DCM buck-boost characteristic
- DCM buck-boost characteristic is linear
- CCM and DCM characteristics intersect at mode boundary. Actual M follows characteristic having larger magnitude
- DCM boost characteristic is nearly linear

Chapter 5: Discontinuous conduction mode

Summary of key points

- The discontinuous conduction mode occurs in converters containing current- or voltage-unidirectional switches, when the inductor current or capacitor voltage ripple is large enough to cause the switch current or voltage to reverse polarity.
- Conditions for operation in the discontinuous conduction mode can be found by determining when the inductor current or capacitor voltage ripples and dc components cause the switch on-state current or off-state voltage to reverse polarity.
- 3. The dc conversion ratio *M* of converters operating in the discontinuous conduction mode can be found by application of the principles of inductor volt-second and capacitor charge balance.

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Chapter 5: Discontinuous conduction mode

Summary of key points

- 4. Extra care is required when applying the small-ripple approximation. Some waveforms, such as the output voltage, should have small ripple which can be neglected. Other waveforms, such as one or more inductor currents, may have large ripple that cannot be ignored.
- The characteristics of a converter changes significantly when the converter enters DCM. The output voltage becomes loaddependent, resulting in an increase in the converter output impedance.

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Chapter 13: Basic Magnetics Theory

- Inductor example
- 13.1.2 Magnetic circuits
- 13.2 Transformer modeling
 - 13.2.1 The ideal transformer
 - 13.2.2 The magnetizing inductance
 - 13.2.3 Leakage inductances
- 13.3 Loss mechanisms in magnetic devices
 - 13.3.1 Core loss
 - 13.3.2 Low-frequency copper loss
- 13.4 Eddy currents in winding conductors
 - 13.4.1 Intro to the skin and proximity effects
 - Discussion: design of winding geometry to minimize proximity loss

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Litz wire

Example: a simple inductor



Express in terms of the average flux density $B(t) = \mathcal{F}(t)/A_c$

$$v(t) = nA_c \frac{dB(t)}{dt}$$

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Inductor example: Ampere's law

Choose a closed path which follows the average magnetic field line around the interior of the core. Length of this path is called the *mean magnetic path length* l_m .

For uniform field strength H(t), the core MMF around the path is $H \ell_m$.



Winding contains *n* turns of wire, each carrying current i(t). The net current passing through the path interior (i.e., through the core window) is ni(t).

From Ampere's law, we have

$$H(t) \ell_m = n i(t)$$

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Inductor example: core material model

$$B = \begin{cases} B_{sat} & \text{for } H \ge B_{sat}/\mu \\ \mu H & \text{for } |H| < B_{sat}/\mu \\ -B_{sat} & \text{for } H \le -B_{sat}/\mu \end{cases}$$



Find winding current at onset of saturation: substitute $i = I_{sat}$ and $H = B_{sat}/\mu$ into equation previously derived via Ampere's law. Result is

$$I_{sat} = \frac{B_{sat}\ell_m}{\mu n}$$

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Electrical terminal characteristics

We have:

$$v(t) = nA_c \frac{dB(t)}{dt} \qquad H(t) \ell_m = n i(t) \qquad B = \begin{cases} B_{sat} & \text{for } H \ge B_{sat}/\mu \\ \mu H & \text{for } |H| < B_{sat}/\mu \\ -B_{sat} & \text{for } H \le -B_{sat}/\mu \end{cases}$$

Eliminate B and H, and solve for relation between v and i. For $|i| \le I_{sat}$,

$$v(t) = \mu n A_c \frac{dH(t)}{dt} \longrightarrow v(t) = \frac{\mu n^2 A_c}{\ell_m} \frac{di(t)}{dt}$$

which is of the form

$$v(t) = L \frac{di(t)}{dt}$$
 with $L = \frac{\mu n^2 A_c}{\ell_m}$
—an inductor

For $|i| > I_{sat}$ the flux density is constant and equal to B_{sat} . Faraday's law then predicts

 $v(t) = nA_c \frac{dB_{sat}}{dt} = 0$ —saturation leads to short circuit

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13.1.2 Magnetic circuits



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Magnetic circuits: magnetic structures composed of multiple windings and heterogeneous elements

- · Represent each element with reluctance
- · Windings are sources of MMF
- MMF → voltage, flux → current
- · Solve magnetic circuit using Kirchoff's laws, etc.

Magnetic analog of Kirchoff's current law


Magnetic analog of Kirchoff's voltage law

Follows from Ampere's law:

 $\oint_{closed path} \boldsymbol{H} \cdot \boldsymbol{dl} = \text{total current passing through interior of path}$

Left-hand side: sum of MMF's across the reluctances around the closed path

Right-hand side: currents in windings are sources of MMF's. An *n*-turn winding carrying current i(t) is modeled as an MMF (voltage) source, of value ni(t).

Total MMF's around the closed path add up to zero.

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Example: inductor with air gap



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Magnetic circuit model



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Solution of model



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Effect of air gap



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13.2 Transformer modeling



13.2.1 The ideal transformer

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In the ideal transformer, the core reluctance \mathscr{R} approaches zero.

MMF $\mathscr{F}_c = \Phi \mathscr{R}$ also approaches zero. We then obtain

$$0 = n_1 i_1 + n_2 i_2$$

Also, by Faraday's law,

$$v_{1} = n_{1} \frac{d\Phi}{dt}$$

$$v_{2} = n_{2} \frac{d\Phi}{dt}$$
Eliminate Φ :

$$\frac{d\Phi}{dt} = \frac{v_{1}}{n_{1}} = \frac{v_{2}}{n_{2}}$$
Ideal transformer equations:

$$\frac{v_{1}}{n_{1}} = \frac{v_{2}}{n_{2}} \text{ and } n_{1}i_{1} + n_{2}i_{2} = 0$$

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13.2.2 The magnetizing inductance



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Magnetizing inductance: discussion

- · Models magnetization of core material
- · A real, physical inductor, that exhibits saturation and hysteresis
- If the secondary winding is disconnected:

we are left with the primary winding on the core

primary winding then behaves as an inductor

the resulting inductor is the magnetizing inductance, referred to the primary winding

 Magnetizing current causes the ratio of winding currents to differ from the turns ratio

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Transformer saturation

- Saturation occurs when core flux density B(t) exceeds saturation flux density B_{sat} .
- When core saturates, the magnetizing current becomes large, the impedance of the magnetizing inductance becomes small, and the windings are effectively shorted out.
- Large winding currents $i_1(t)$ and $i_2(t)$ **do not** necessarily lead to saturation. If

 $0 = n_1 i_1 + n_2 i_2$

then the magnetizing current is zero, and there is no net magnetization of the core.

· Saturation is caused by excessive applied volt-seconds

Saturation vs. applied volt-seconds

Magnetizing current depends on the integral of the applied winding voltage:

$$i_M(t) = \frac{1}{L_M} \int v_1(t) dt$$

Flux density is proportional:

$$B(t) = \frac{1}{n_1 A_c} \int v_1(t) dt$$

Flux density becomes large, and core saturates, when the applied volt-seconds λ_1 are too large, where

$$\lambda_1 = \int_{t_1}^{t_2} v_1(t) dt$$

limits of integration chosen to coincide with positive portion of applied voltage waveform

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13.2.3 Leakage inductances



Transformer model, including leakage inductance



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13.3 Loss mechanisms in magnetic devices

Low-frequency losses:

Dc copper loss

Core loss: hysteresis loss

High-frequency losses: the skin effect

Core loss: classical eddy current losses

Eddy current losses in ferrite cores

High frequency copper loss: the proximity effect

Proximity effect: high frequency limit

MMF diagrams, losses in a layer, and losses in basic multilayer windings

Effect of PWM waveform harmonics

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13.3.1 Core loss

Energy per cycle *W* flowing into *n*turn winding of an inductor, excited by periodic waveforms of frequency *f*:

$$W = \int_{one \ cycle} v(t)i(t)dt$$



Relate winding voltage and current to core B and H via Faraday's law and Ampere's law:

$$v(t) = nA_c \frac{dB(t)}{dt} \qquad \qquad H(t)\ell_m = ni(t)$$

Substitute into integral:

$$W = \int_{one \ cycle} \left(nA_c \frac{dB(t)}{dt} \right) \left(\frac{H(t)\ell_m}{n} \right) dt$$
$$= \left(A_c \ell_m \right) \int_{one \ cycle} H dB$$

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Core loss: Hysteresis loss



(energy lost per cycle) = (core volume) (area of B-H loop)

$$P_{H} = (f)(A_{c}\ell_{m}) \int_{one \ cycle} H dB$$

Hysteresis loss is directly proportional to applied frequency

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Modeling hysteresis loss

- · Hysteresis loss varies directly with applied frequency
- Dependence on maximum flux density: how does area of *B*–*H* loop depend on maximum flux density (and on applied waveforms)?
 Empirical equation (Steinmetz equation):

 $P_{H} = K_{H} f B^{\alpha}_{\text{max}}(core \ volume)$

The parameters K_{H} and α are determined experimentally.

Dependence of P_H on B_{max} is predicted by the theory of magnetic domains.

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Core loss: eddy current loss

Magnetic core materials are reasonably good conductors of electric current. Hence, according to Lenz's law, magnetic fields within the core induce currents ("eddy currents") to flow within the core. The eddy currents flow such that they tend to generate a flux which opposes changes in the core flux $\Phi(t)$. The eddy currents tend to prevent flux from penetrating the core.



Eddy current loss $i^2(t)R$

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Modeling eddy current loss

- Ac flux Φ(*t*) induces voltage v(*t*) in core, according to Faraday's law. Induced voltage is proportional to derivative of Φ(*t*). In consequence, magnitude of induced voltage is directly proportional to excitation frequency *f*.
- If core material impedance *Z* is purely resistive and independent of frequency, Z = R, then eddy current magnitude is proportional to voltage: i(t) = v(t)/R. Hence magnitude of i(t) is directly proportional to excitation frequency *f*.
- Eddy current power loss $i^2(t)R$ then varies with square of excitation frequency *f*.
- · Classical Steinmetz equation for eddy current loss:

 $P_E = K_E f^2 B_{\text{max}}^2$ (core volume)

• Ferrite core material impedance is capacitive. This causes eddy current power loss to increase as f^4 .

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Total core loss: manufacturer's data



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Core materials

| Core type | B _{sat} | Relative core loss | Applications |
|---|------------------|--------------------|---|
| Laminations iron, silicon steel | 1.5 - 2.0 T | high | 50-60 Hz transformers, inductors |
| Powdered cores powdered iron, molypermalloy | 0.6 - 0.8 T | medium | 1 kHz transformers, 100 kHz filter inductors |
| Ferrite Manganese-zinc, Nickel-zinc | 0.25 - 0.5 T | low | 20 kHz - 1 MHz transformers, ac inductors |

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13.3.2 Low-frequency copper loss

DC resistance of wire

$$R = \rho \, \frac{\ell_b}{A_w}$$

where A_w is the wire bare cross-sectional area, and ℓ_b is the length of the wire. The resistivity ρ is equal to $1.724 \cdot 10^{-6} \Omega$ cm for soft-annealed copper at room temperature. This resistivity increases to $2.3 \cdot 10^{-6} \Omega$ cm at 100° C.

The wire resistance leads to a power loss of

$$P_{cu} = I_{rms}^2 R$$



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13.4 Eddy currents in winding conductors13.4.1 Intro to the skin and proximity effects



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Penetration depth δ

For sinusoidal currents: current density is an exponentially decaying function of distance into the conductor, with characteristic length δ known as the *penetration depth* or *skin depth*.



The proximity effect

Ac current in a conductor induces eddy currents in adjacent conductors by a process called the *proximity effect*. This causes significant power loss in the windings of high-frequency transformers and ac inductors.

A multi-layer foil winding, with $h \gg \delta$. Each layer carries net current *i*(*t*).



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Example: a two-winding transformer

Cross-sectional view of two-winding transformer example. Primary turns are wound in three layers. For this example, let's assume that each layer is one turn of a flat foil conductor. The secondary is a similar three-layer winding. Each layer carries net current i(t). Portions of the windings that lie outside of the core window are not illustrated. Each layer has thickness $h \gg \delta$



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Distribution of currents on surfaces of conductors: two-winding example

Skin effect causes currents to concentrate on surfaces of conductors

Surface current induces equal and opposite current on adjacent conductor

This induced current returns on opposite side of conductor

Net conductor current is equal to i(t) for each layer, since layers are connected in series

Circulating currents within layers increase with the numbers of layers

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Estimating proximity loss: high-frequency limit

The current i(t) having rms value *I* is confined to thickness d on the surface of layer 1. Hence the effective "ac" resistance of layer 1 is:

$$R_{ac} = \frac{h}{\delta} R_{dc}$$

This induces copper loss P_{i} in layer 1:

$$P_1 = I^2 R_{ac}$$

Power loss P_{γ} in layer 2 is:

$$P_2 = P_1 + 4P_1 = 5P_1$$

Power loss P_3 in layer 3 is:

$$P_3 = \left(2^2 + 3^2\right)P_1 = 13P_1$$

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Secondary winding

Power loss P_m in layer m is:

$$P_m = I^2 \left[\left(m - 1 \right)^2 + m^2 \right] \left(\frac{h}{\delta} R_{dc} \right)$$

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Total loss in *M*-layer winding: high-frequency limit

Add up losses in each layer:

$$P = I^2 \left(\frac{h}{\delta} R_{dc}\right) \sum_{m=1}^{M} \left[\left(m-1\right)^2 + m^2 \right]$$

$$= I^2 \left(\frac{h}{\delta} R_{dc}\right) \frac{M}{3} \left(2M^2 + 1\right)$$

Compare with dc copper loss:

If foil thickness were $H = \delta$, then at dc each layer would produce copper loss P_I . The copper loss of the *M*-layer winding would be

$$P_{dc} = I^2 M R_{dc}$$

So the proximity effect increases the copper loss by a factor of

$$F_R = \frac{P}{P_{dc}} = \frac{1}{3} \left(\frac{h}{\delta}\right) \left(2M^2 + 1\right)$$

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Discussion: design of winding geometry to minimize proximity loss

- Interleaving windings can significantly reduce the proximity loss when the winding currents are in phase, such as in the transformers of buckderived converters or other converters
- In some converters (such as flyback or SEPIC) the winding currents are out of phase. Interleaving then does little to reduce the peak MMF and proximity loss. See Vandelac and Ziogas [10].
- For sinusoidal winding currents, there is an optimal conductor thickness near $\phi = 1$ that minimizes copper loss.
- Minimize the number of layers. Use a core geometry that maximizes the width ℓ_w of windings.
- Minimize the amount of copper in vicinity of high MMF portions of the windings

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Litz wire

- A way to increase conductor area while maintaining low proximity losses
- Many strands of small-gauge wire are bundled together and are externally connected in parallel
- Strands are twisted, or transposed, so that each strand passes equally through each position on inside and outside of bundle. This prevents circulation of currents between strands.
- Strand diameter should be sufficiently smaller than skin depth
- The Litz wire bundle itself is composed of multiple layers
- Advantage: when properly sized, can significantly reduce proximity loss
- Disadvantage: increased cost and decreased amount of copper within core window

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- ► Transformer (50 Hz)
- Transformer (20 kHz)
- Inductors
- Simulations with ONELAB

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Introduction

19.1 Sinusoidal analysis of resonant converters

- 19.1.1 Controlled switch network model
- 19.1.2 Modeling the rectifier and capacitive filter networks
- 19.1.3 Resonant tank network
- ▶ 19.1.4 Solution of converter voltage conversion ratio $M = \frac{V}{V_{c}}$

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- 19.4 Soft switching
 - 19.4.1 Operation of the full bridge below resonance: Zero-current switching
 - 19.4.2 Operation of the full bridge above resonance: Zero-voltage switching
 - 19.4.3 The zero-voltage transition converter

19.5 Load-dependent properties of resonant converters

Resonant power converters contain resonant L-C networks whose voltage and current waveforms vary sinusoidally during one or more subintervals of each switching period. These sinusoidal variations are large in magnitude, and the small ripple approximation does not apply.

Some types of resonant converters:

- Dc-to-high-frequency-ac inverters
- Resonant dc-dc converters
- · Resonant inverters or rectifiers producing line-frequency ac

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A basic class of resonant inverters



Tank network responds only to fundamental component of switched waveforms



Tank current and output voltage are essentially sinusoids at the switching frequency f_s .

Output can be controlled by variation of switching frequency, closer to or away from the tank resonant frequency



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Derivation of a resonant dc-dc converter

Rectify and filter the output of a dc-high-frequency-ac inverter



The series resonant dc-dc converter

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A series resonant link inverter

Same as dc-dc series resonant converter, except output rectifiers are replaced with four-quadrant switches:



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Quasi-resonant converters



Resonant conversion: advantages

The chief advantage of resonant converters: reduced switching loss

Zero-current switching

Zero-voltage switching

Turn-on or turn-off transitions of semiconductor devices can occur at zero crossings of tank voltage or current waveforms, thereby reducing or eliminating some of the switching loss mechanisms. Hence resonant converters can operate at higher switching frequencies than comparable PWM converters

Zero-voltage switching also reduces converter-generated EMI

Zero-current switching can be used to commutate SCRs

In specialized applications, resonant networks may be unavoidable

High voltage converters: significant transformer leakage inductance and winding capacitance leads to resonant network

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Resonant conversion: disadvantages

Can optimize performance at one operating point, but not with wide range of input voltage and load power variations

Significant currents may circulate through the tank elements, even when the load is disconnected, leading to poor efficiency at light load

Quasi-sinusoidal waveforms exhibit higher peak values than equivalent rectangular waveforms

These considerations lead to increased conduction losses, which can offset the reduction in switching loss

Resonant converters are usually controlled by variation of switching frequency. In some schemes, the range of switching frequencies can be very large

Complexity of analysis

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Resonant conversion: Outline of discussion

- · Simple steady-state analysis via sinusoidal approximation
- Simple and exact results for the series and parallel resonant converters
- Mechanisms of soft switching
- Circulating currents, and the dependence (or lack thereof) of conduction loss on load power
- Quasi-resonant converter topologies
- Steady-state analysis of quasi-resonant converters
- Ac modeling of quasi-resonant converters via averaged switch modeling

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19.1 Sinusoidal analysis of resonant converters



If tank responds primarily to fundamental component of switch network output voltage waveform, then harmonics can be neglected.

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Let us model all ac waveforms by their fundamental components.

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 Image: Conversion of the second secon

The sinusoidal approximation



Tank current and output voltage are essentially sinusoids at the switching frequency f_x .

Neglect harmonics of switch output voltage waveform, and model only the fundamental component.

Remaining ac waveforms can be found via phasor analysis.

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19.1.1 Controlled switch network model



If the switch network produces a square wave, then its output voltage has the following Fourier series:

$$v_s(t) = \frac{4V_g}{\pi} \sum_{n=1,3,5,...} \frac{1}{n} \sin(n\omega_s t)$$

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The fundamental component is

$$v_{s1}(t) = \frac{4V_g}{\pi} \sin(\omega_s t) = V_{s1} \sin(\omega_s t)$$

So model switch network output port with voltage source of value $v_{s1}(t)$

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Model of switch network input port



Assume that switch network output current is

$$i_s(t) \approx I_{s1} \sin (\omega_s t - \varphi_s)$$

It is desired to model the dc component (average value) of the switch network input current.

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$$\langle i_g(t) \rangle_{T_s} = \frac{2}{T_s} \int_0^{T_s/2} i_g(\tau) d\tau \approx \frac{2}{T_s} \int_0^{T_s/2} I_{s1} \sin(\omega_s \tau - \varphi_s) d\tau = \frac{2}{\pi} I_{s1} \cos(\varphi_s)$$

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Switch network: equivalent circuit



- Switch network converts dc to ac
- · Dc components of input port waveforms are modeled
- · Fundamental ac components of output port waveforms are modeled
- Model is power conservative: predicted average input and output
 powers are equal

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19.1.2 Modeling the rectifier and capacitive filter networks



Assume large output filter capacitor, having small ripple.

 $v_R(t)$ is a square wave, having zero crossings in phase with tank output current $i_R(t)$.

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If $i_R(t)$ is a sinusoid:

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 $i_R(t) = I_{R1} \sin \left(\omega_s t - \varphi_R \right)$

Then $v_R(t)$ has the following Fourier series:

$$v_R(t) = \frac{4V}{\pi} \sum_{n=1,3,5,\cdots}^{\infty} \frac{1}{n} \sin(n\omega_s t - \varphi_R)$$

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Sinusoidal approximation: rectifier

Again, since tank responds only to fundamental components of applied waveforms, harmonics in $v_R(t)$ can be neglected. $v_R(t)$ becomes

$$v_{R1}(t) = \frac{4V}{\pi} \sin \left(\omega_s t - \varphi_R \right) = V_{R1} \sin \left(\omega_s t - \varphi_R \right)$$

Actual waveforms

with harmonics ignored

 $v_{R1}(t)$ fundamental

 $\frac{4}{\pi}$





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Rectifier dc output port model



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Output capacitor charge balance: dc load current is equal to average rectified tank output current

$$\left\langle \left| i_{R}(t) \right| \right\rangle_{T_{s}} = I$$

Hence

$$I = \frac{2}{T_s} \int_0^{T_s/2} I_{R_1} \left| \sin \left(\omega_s t - \varphi_R \right) \right| dt$$
$$= \frac{2}{\pi} I_{R_1}$$

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Equivalent circuit of rectifier

Rectifier input port:

Fundamental components of current and voltage are sinusoids that are in phase

Hence rectifier presents a resistive load to tank network

Effective resistance R_{e} is

$$R_{e} = \frac{v_{R1}(t)}{i_{R}(t)} = \frac{8}{\pi^{2}} \frac{V}{I}$$



With a resistive load R, this becomes

$$R_e = \frac{8}{\pi^2} R = 0.8106R$$

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19.1.3 Resonant tank network



Model of ac waveforms is now reduced to a linear circuit. Tank network is excited by effective sinusoidal voltage (switch network output port), and is load by effective resistive load (rectifier input port).

Can solve for transfer function via conventional linear circuit analysis.

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Solution of tank network waveforms

Transfer function:

$$\frac{v_{R1}(s)}{v_{s1}(s)} = H(s)$$

Ratio of peak values of input and output voltages:

$$\frac{V_{R1}}{V_{s1}} = \left\| H(s) \right\|_{s = j\omega_s}$$

Solution for tank output current:

$$i_R(s) = \frac{v_{R1}(s)}{R_e} = \frac{H(s)}{R_e} v_{s1}(s)$$

which has peak magnitude

$$I_{R1} = \frac{\|H(s)\|_{s=j\omega_s}}{R_e} V_{s1}$$

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19.1.4 Solution of converter voltage conversion ratio $M = V/V_g$



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Conversion ratio M

$$\frac{V}{V_g} = \left\| H(s) \right\|_{s = j\omega_s}$$

So we have shown that the conversion ratio of a resonant converter, having switch and rectifier networks as in previous slides, is equal to the magnitude of the tank network transfer function. This transfer function is evaluated with the tank loaded by the effective rectifier input resistance R_{e} .

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19.4 Soft switching

Soft switching can mitigate some of the mechanisms of switching loss and possibly reduce the generation of EMI

Semiconductor devices are switched on or off at the zero crossing of their voltage or current waveforms:

Zero-current switching: transistor turn-off transition occurs at zero current. Zero-current switching eliminates the switching loss caused by IGBT current tailing and by stray inductances. It can also be used to commutate SCR's.

Zero-voltage switching. transistor turn-on transition occurs at zero voltage. Diodes may also operate with zero-voltage switching. Zero-voltage switching eliminates the switching loss induced by diode stored charge and device output capacitances.

Zero-voltage switching is usually preferred in modern converters.

Zero-voltage transition converters are modified PWM converters, in which an inductor charges and discharges the device capacitances. Zero-voltage switching is then obtained.

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19.4.1 Operation of the full bridge below resonance: Zero-current switching

Series resonant converter example



Operation below resonance: input tank current leads voltage Zero-current switching (ZCS) occurs

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Tank input impedance

Operation below resonance: tank input impedance Z_i is dominated by tank capacitor.

 $\angle Z_i$ is positive, and tank input current leads tank input voltage.

Zero crossing of the tank input current waveform $i_s(t)$ occurs before the zero crossing of the voltage $v_{s}(t)$.





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Switch network waveforms, below resonance Zero-current switching



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ZCS turn-on transition: hard switching



 Q_1 turns on while D_2 is conducting. Stored charge of D_2 and of semiconductor output capacitances must be removed. Transistor turn-on transition is identical to hard-switched PWM, and switching loss occurs.

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 $v_{c}(t)$

i (t)

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19.4.2 Operation of the full bridge below resonance: Zero-voltage switching

Series resonant converter example



Operation above resonance: input tank current lags voltage Zero-voltage switching (ZVS) occurs

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Tank input impedance

Operation above resonance: tank input impedance Z_i is dominated by tank inductor.

 $\angle Z_i$ is negative, and tank input current lags tank input voltage.

Zero crossing of the tank input current waveform $i_s(t)$ occurs after the zero crossing of the voltage $v_s(t)$.



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Switch network waveforms, above resonance Zero-voltage switching



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Conduction sequence: $D_1 - Q_1 - D_2 - Q_2$

 Q_1 is turned on during D_1 conduction interval, without loss

ZVS turn-off transition: hard switching?



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 $v_{c}(t)$

i (t)

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Soft switching at the ZVS turn-off transition

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- Introduce small capacitors C_{leg} across each device (or use device output capacitances).
- Introduce delay between turn-off of *Q*₁ and turn-on of *Q*₂.

Tank current $i_s(t)$ charges and discharges C_{leg} . Turn-off transition becomes lossless. During commutation interval, no devices conduct.

So zero-voltage switching exhibits low switching loss: losses due to diode stored charge and device output capacitances are eliminated.

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19.4.3 The zero-voltage transition converter



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19.5 Load-dependent properties of resonant converters

Resonant inverter design objectives:

- 1. Operate with a specified load characteristic and range of operating points
 - With a nonlinear load, must properly match inverter output characteristic to load characteristic
- 2. Obtain zero-voltage switching or zero-current switching
 - · Preferably, obtain these properties at all loads
 - · Could allow ZVS property to be lost at light load, if necessary
- 3. Minimize transistor currents and conduction losses
 - To obtain good efficiency at light load, the transistor current should scale proportionally to load current (in resonant converters, it often doesn't!)

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